

Work Order ID 72509

Wednesday, July 27, 2011 11:47:57 AM



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Item ID: D119-756-011

Revision ID:

Item Name: Clamp

Start Date: 7/27/2011

Start Qty: 3.00

Required Date: 8/2/2011

Req'd Qty: 2.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 11-07-27 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPPD119-756-011

CHG001

Suloslos

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

11/7/28 SL (20)

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

Suloslos

(40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, July 27, 2011 11:48:04 AM

Page 1

Work Order ID: 72509

Parent Item: D119-756-011

Parent Item Name: Clamp



Start Date: 7/27/2011

Required Date: 8/2/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 06-06-27 JLM
IPP rev B Rev B dwg, picklist 06.07.26 EC
IPP rev C rec C dwg no picklist chg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2617-3



Bushing

Manufactured

No

110

Each

30.0000

2

4

Location

Loc Qty

Loc Code

FG

10

27991

10

ST019

20

68254

20

D2617-5



Spacer

Manufactured

No

110

Each

16.0000

4

8

Location

Loc Qty

Loc Code

FG

10

31756

10

ST019

6

67368

6

D2732



Rubber Extrusion

Manufactured

No

110

f

664.8981

1.0666

2.245474

Location

Loc Qty

Loc Code

ST410

664.89811

64283

166.02811

70987

498.87

1- cut 4 pieces at 3.20" as per dwg (D2732-032)

measured on loc 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 72509

Parent Item: D119-756-011

Parent Item Name: Clamp



Start Date: 7/27/2011

Required Date: 8/2/2011

Start Qty: 2.00

Required Qty: 2.00



Clamp

Manufactured No

110 Each

1.0000

1

Location

Loc Qty

Loc Code

ST467

1

51193

1



Clamp

Manufactured No

110 Each

3.0000

1

Location

Loc Qty

Loc Code

ST467

3

51194

3



Clamp

Manufactured No

110 Each

2.0000

1

Location

Loc Qty

Loc Code

ST467

2

50527

2



Clamp

Manufactured No

110 Each

3.0000

1

Location

Loc Qty

Loc Code

ST467

3

51196

3

AN960JD416

NAS1149D0463J

Purchased

No

110 Each

0.0000

4

8



Washer

m118179

11/7/2011

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, July 27, 2011 11:48:04 AM

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Work Order ID: 72509

Parent Item: D119-756-011

Parent Item Name: Clamp



Start Date: 7/27/2011

Required Date: 8/2/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

110

Each

5,411.000

4

8



Nut

Location

Loc Qty

Loc Code

ST300

5411

117441

1260

117601

651

117885

1500

118451

2000

AN4-24A

Purchased

No

110

Each

68.0000

2

4



Bolt

Location

Loc Qty

Loc Code

ST359

68

115835

8

117514

60

AN4-22A

Purchased

No

110

Each

154.0000

2

4



Bolt

Location

Loc Qty

Loc Code

ST359

154

114784

6

116419

49

117313

99

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

7.0 PARTS LIST

Qty -041	Qty -011	Qty -013	Qty -015	Part Number	Description
X				D119-756-041	HELI-UTILITY-BASKET™
1	X			D119-756-011	CLAMP KIT
		X		D119-756-013	QUICK RELEASE KIT
			X	D119-756-015	CARGO RESTRAINT KIT
2				D2022-101	* SPACER
1				D2258-146	PLACARD (AW119MKII)
1				D2258-154	PLACARD (EASA AIRCRAFT ONLY)
1				D2258-176	PLACARD (A119)
1				D2332-041	* PROP ASSEMBLY
1				D2530	* HANDLE ASSEMBLY
2				D2535	* SPRING
2				D2537	* BUSHING
2	2			D2617-3	BUSHING
4	4			D2617-5	BUSHING
	4			D2732-032	RUBBER CUSHION
2				D2931	* BUMPER
	1			D3789-1	CLAMP
	1			D3789-3	CLAMP
	1			D3789-5	CLAMP
	1			D3789-7	CLAMP
1				D3515-041	* BASKET LID ASSEMBLY
1				D3516-041	* BASKET BASE ASSEMBLY
2				D3516-11	CLEVIS
2				D3517-1	STRUT
2				D3519-1	* PLACARD
1				D3519-3	PLACARD (EASA AIRCRAFT ONLY)
2				D3518-041	STRUT ASSEMBLY
2				D3520-1	SPACER
2				D3520-3	SPACER
2				D3757-1	BLANKING PLATE
			3	D4295-041	STRAP ASSEMBLY

* indicates that part is pre-assembled on basket for customer

Qty -041	Qty -011	Qty -013	Qty -015	Part Number	Description
X				D119-756-041	HELI-UTILITY-BASKET™
1	X			D119-756-011	CLAMP KIT
		X		D119-756-013	QUICK RELEASE KIT
			X	D119-756-015	CARGO RESTRAINT KIT
6				AN3-10A	* BOLT
2				AN3-16A	* BOLT
2				AN4-7A	* BOLT
2				AN4-13A	BOLT
6				AN4-15A	BOLT
2				AN4-20A	BOLT
1	2			AN4-22A	* BOLT
1	2			AN4-24A	* BOLT
2				AN5-10A	BOLT
4				AN5-17A	* BOLT
2				AN960JD416	* WASHER
40	4			AN960JD416	WASHER
2				AN960JD416L	* WASHER
4				AN960JD416L	WASHER
4				AN960JD516	* WASHER
2				AN960JD516L	WASHER
2				AN960JD8	* WASHER
12				AN960JD10	* WASHER
4				AN970-4	* WASHER
		4		BLRS-020	POSITIVE LOCKING QUICK RELEASE PIN
2				MS20600AD4W3	* RIVET
8				MS21042L3	* NUT (OR MS21042-3)
4				MS21042L4	* NUT (OR MS21042-4)
10	4			MS21042L4	NUT (OR MS21042-4)
4				MS21042L5	* NUT (OR MS21042-5)

* indicates that part is pre-assembled on basket for customer